



Dart Aerospace Ltd.  
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**PB67-43001-17**  
**Job Sheet 173145**



Part No: PB67-43001-17

Job Qty: 2 ea

Part Name: Aft Adjustable Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-06-26 new issue DD verified by:ec IPP Rev B 10.09.28 per rev C dwg EC verified by:DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 2 Ea  | 4/13/18    | 4/13/18  | 0.00      | 0.00    | Start Up Large Fab-7  |           | CPC              |
| 100   | Large Fab          | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 5.26    | Large Fab 2           |           | CPC              |
| 102   | Mill Conv          | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 1.29    | Mill Conv 1           |           | J.C. L. 18/04/17 |
| 105   | QC                 | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 0.00    | QC5                   |           | RD 18-04-17      |
| 110   | QC                 | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 0.00    | QC9                   |           | RD 18-04-17      |
| 160   | Powdercoat         | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 0.21    | Powdercoat5           |           | BR 18-448        |
| 170   | QC                 | 2 pcs | 4/14/18    | 4/14/18  | 0.00      | 0.00    | QC3                   |           | CPC              |
| 180   | Small Fab          | 2 pcs | 4/16/18    | 4/16/18  | 0.00      | 1.34    | Small Fab-9           |           | CPC              |
| 190   | QC                 | 2 pcs | 4/16/18    | 4/16/18  | 0.00      | 0.00    | QC5                   |           | RD 2018-04-23    |
| 200   | Packaging          | 2 pcs | 4/16/18    | 4/16/18  | 0.00      | 0.00    | Packaging3-2          |           | RD 2018-04-23    |
| 210   | QC21-SA            | 2 Ea  | 4/16/18    | 4/16/18  | 0.00      | 0.00    | QC21                  |           | DAS              |

M 138014 START: 3:40 OUT: 3:20 FINISH: 4:10. 21 APR 2018

### Job BOM

| Part / Item    | Component Name             | Quantity     | Operation             | Container |
|----------------|----------------------------|--------------|-----------------------|-----------|
| PB67-43001-249 | Inner Tube Bushing         | 2 Ea (1 ea)  | 90-Start up Operation | F160831   |
| PB67-43001-253 | Gusset                     | 2 Ea (1 ea)  | 90-Start up Operation | F160822   |
| PB67-43001-254 | Gusset                     | 2 Ea (1 ea)  | 90-Start up Operation | F160819   |
| PB67-43001-259 | Inner Tube                 | 2 Ea (1 ea)  | 90-Start up Operation | F160815   |
| MS124780       | Helical Insert             | 2 Ea (1 ea)  | 180-Small Fab         | F111064   |
| MS27039-1-10   | Screw                      | 16 Ea (8 ea) | 180-Small Fab         | 500345    |
| NAS1149D0316J  | Washer                     | 16 Ea (8 ea) | 180-Small Fab         | Fm1345022 |
| NAS1149D0363J  | Washer                     | 16 Ea (8 ea) | 180-Small Fab         | S015269   |
| PB67-43001-71  | 20° Blade Support Assembly | 2 Ea (1 ea)  | 180-Small Fab         | F5052741  |
| PB67-43001-73  | 20 Degree Cover Plate      | 2 Ea (1 ea)  | 180-Small Fab         | F156064   |
| PB67-43001-83  | D-Pad Assembly, Short      | 2 Ea (1 ea)  | 180-Small Fab         | 8057275   |

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| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Start up Operation              | PB67-43001-249 | 2        | 21        | 0         |
|                                    | PB67-43001-253 | 2        | 20        | 0         |
|                                    | PB67-43001-254 | 2        | 20        | 0         |
|                                    | PB67-43001-259 | 2        | 5         | 0         |
| 180-Small Fab                      | MS124780       | 2        | 28        | 0         |
|                                    | MS27039-1-10   | 16       | 401       | 0         |
|                                    | NAS1149D0316J  | 16       | 857       | 0         |
|                                    | NAS1149D0363J  | 16       | 3,423     | 0         |
|                                    | PB67-43001-71  | 2        | 1         | 0         |
|                                    | PB67-43001-73  | 2        | 20        | 0         |
|                                    | PB67-43001-83  | 2        | 4         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 2/26/18 1:13 PM Dart.Gagnon.Michelle



Container No: S060867



Part: PB67-43001-17

Job No: 173145

Serial No/Batch: S060867

Revision:

Inspector:

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